

 Removing ([Refitting](#) )

- Place the vehicle on a lift.

[Op. 4450B04 RIGHT FRONT WHEEL - R.R.](#)

[Op. 7055B54 PROTECTION/GUARD UNDER ENGINE -R.R.](#)

[Op. 7055B66 ENGINE COMPARTMENT DUST COVER IN RIGHT FRONT WHEEL ARCH - R.R.](#)

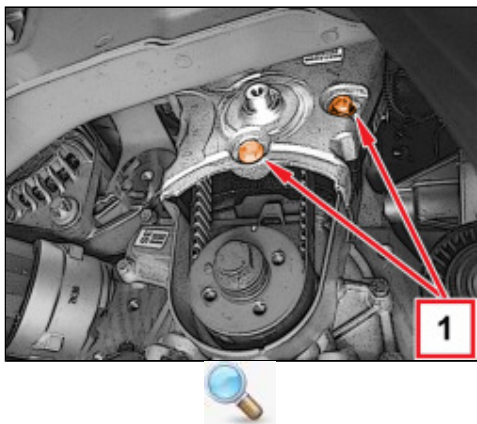
[Op. 1092G10 AUXILIARY COMPONENTS SINGLE DRIVE BELT - R.R.](#)

[Op. 1092A10 SERVICE PULLEY ON CRANKSHAFT - R.R.](#)

[Op. 1092G15 ENGINE COMPONENT SINGLE BELT MOVING TENSIONER - R.R. WITH BELT REMOVED](#)

[Op. 1092G20 ENGINE COMPONENT SINGLE BELT FIXED TENSIONER - R + R](#)

1. Undo the lower bolts securing the timing side power unit rigid support.

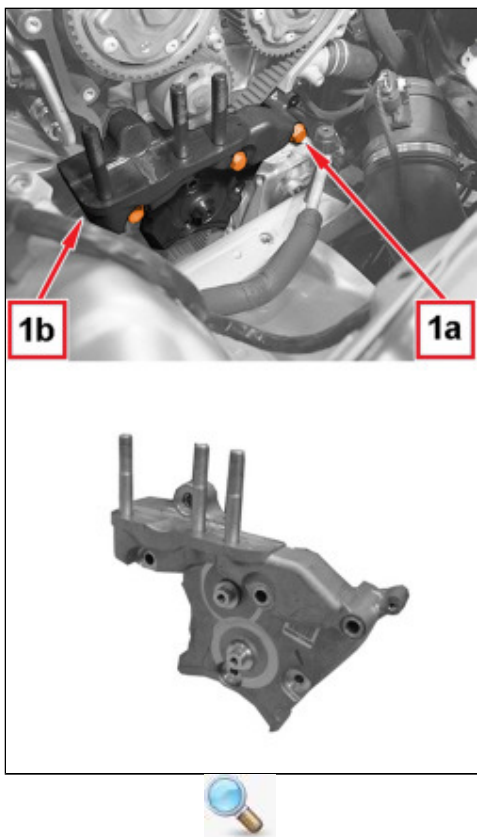


[Op. 1016A10 SOUND-PROOFING COVER - R.R](#)

[Op. 1008B10 POWER UNIT FRONT SUPPORT FLEXIBLE MOUNTING \(TIMING SIDE\) - REPLACE](#)

[Op. 1032D12 TIMING SYSTEM PROTECTIVE COVER\(S\) - R + R](#)

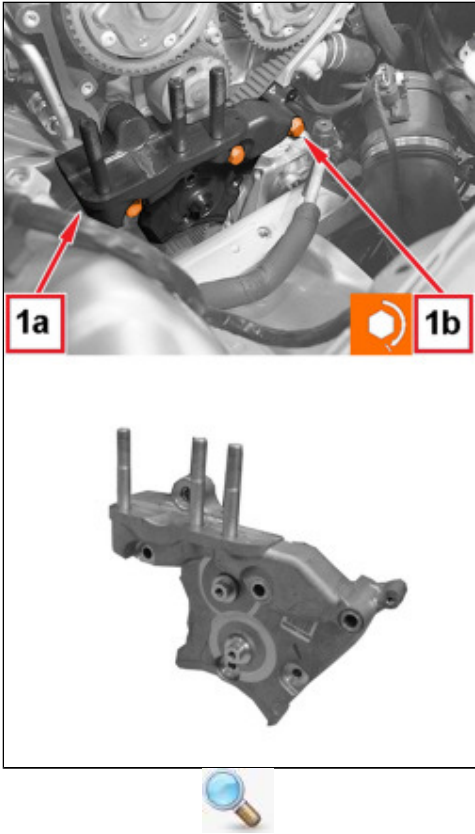
1. Undo the bolts (1a) and remove the timing side power unit rigid support (1b).



 Refitting ([Removing](#) )

1. Place the timing side power unit rigid support (1a) back in its housing and tighten the bolts (1b) to the recommended torque.

Component	Fastening	Ø	Value (daNm)	Validity
Timing side power unit rigid support to	Screw	M10	4.5 ÷ 5.5	1750 Turbo Petrol



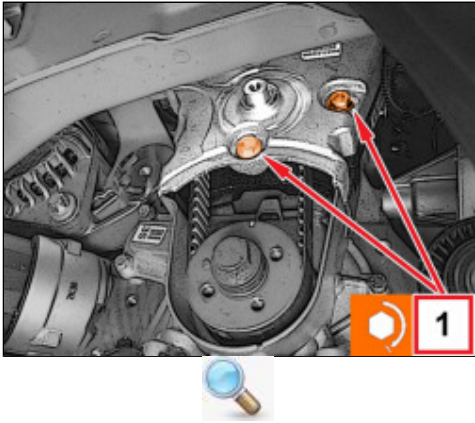
engine block				
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[Op. 1032D12 TIMING SYSTEM PROTECTIVE COVER\(S\) - R + R](#)

[Op. 1008B10 POWER UNIT FRONT SUPPORT FLEXIBLE MOUNTING \(TIMING SIDE\) - REPLACE](#)

[Op. 1016A10 SOUND-PROOFING COVER - R.R](#)

1. Tighten the lower bolts securing the timing side power unit rigid support to the recommended torque.



Component	Fastening	Ø	Value (daNm)	Validity
Timing side power unit rigid support to engine block	Screw	M8	2.3 ÷ 2.8	1750 Turbo Petrol

[Op. 1092G20 ENGINE COMPONENT SINGLE BELT FIXED TENSIONER - R + R](#)

[Op. 1092G15 ENGINE COMPONENT SINGLE BELT MOVING TENSIONER - R.R. WITH BELT REMOVED](#)

[Op. 1092A10 SERVICE PULLEY ON CRANKSHAFT - R.R.](#)

[Op. 1092G10 AUXILIARY COMPONENTS SINGLE DRIVE BELT - R.R.](#)

[Op. 7055B66 ENGINE COMPARTMENT DUST COVER IN RIGHT FRONT WHEEL ARCH - R.R.](#)

[Op. 7055B54 PROTECTION/GUARD UNDER ENGINE -R.R.](#)

[Op. 4450B04 RIGHT FRONT WHEEL - R.R.](#)

- Remove the vehicle from the lift.